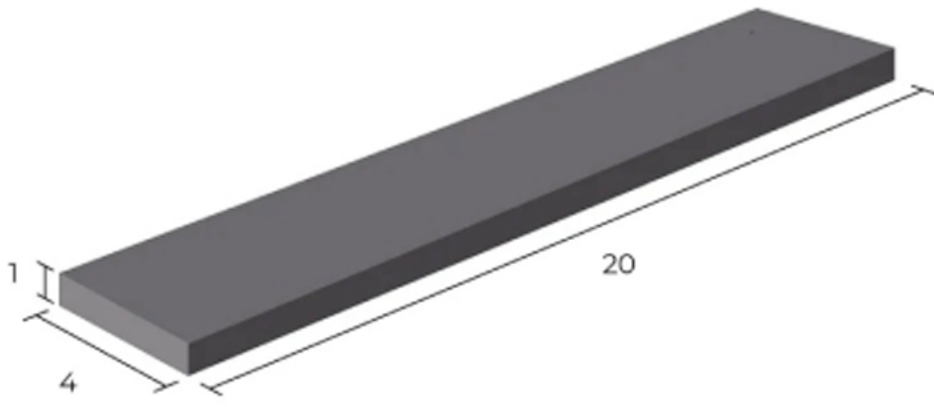


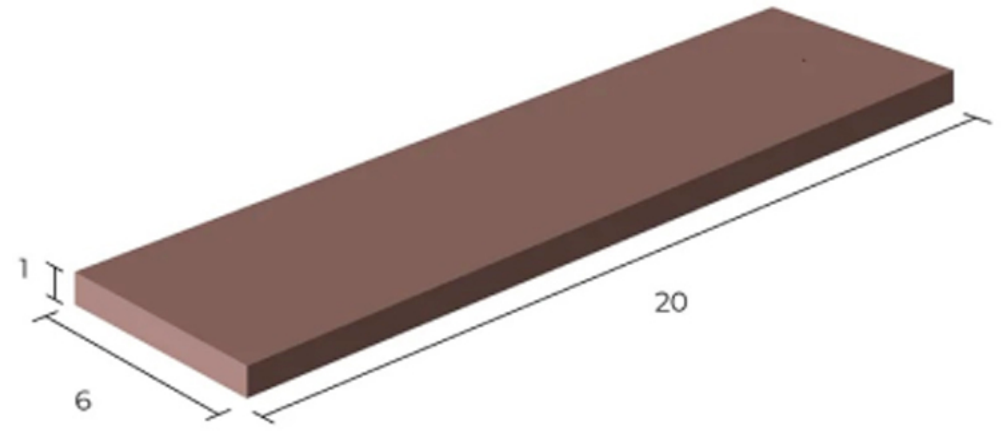
BENDER BOARDS

1 X 4 X 20



OUR PRODUCT IS THE SAME SIZE AS
DIMENSIONAL LUMBER AT 5/8" X 3.5" X 20'

1 X 6 X 20



OUR PRODUCT IS THE SAME SIZE AS
DIMENSIONAL LUMBER AT 5/8"X5.5"X20'

PRODUCT MADE FROM RECYCLED MATERIAL. AS A RESULT, DIMENSIONS MAY VARY SLIGHTLY.

BENDER BOARDS

Bender Board is extruded from 100% recycled plastic gendering edging material that delivers performance without sacrificing appearance.

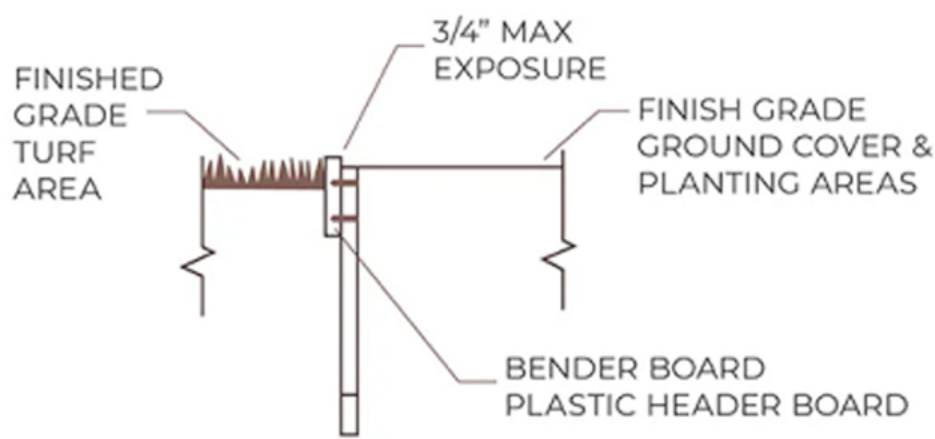
Strong, flexible & durable, Bender Board allows you to define landscapes that are low maintenance and will not rot.

By following these simple steps you can achieve a professional installation.

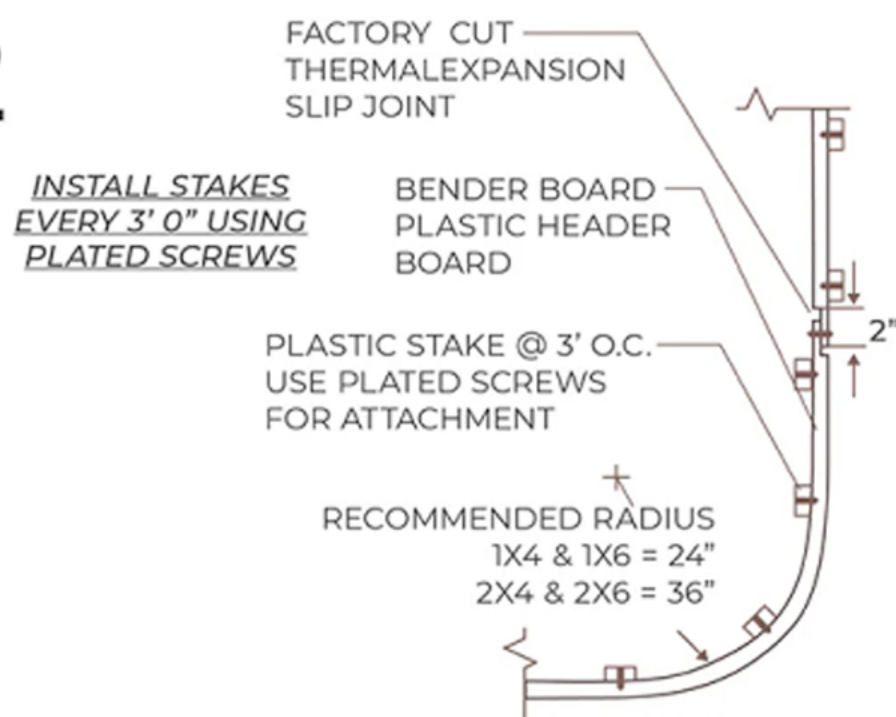
IT IS RECOMMENDED TO STRAIGHTEN OUT THE BOARDS AT TEMPERATURES OF 70 DEGREES OR GREATER. BOARDS CAN BE HEATED IN CASES OF COOLER TEMPERATURES. SLOWLY STRAIGHTEN THE BOARD ON A FLAT SURFACE AND ADD WEIGHT TO THE ENDS AND MIDDLE OF THE BOARD, OR STACK THEM ON TOP OF EACH OTHER AND LET THEM SIT UNTIL STRAIGHTENED OUT. PLEASE BE AWARE THAT THE BOARDS CAN BREAK IF NOT DONE SO PROPERLY.

1

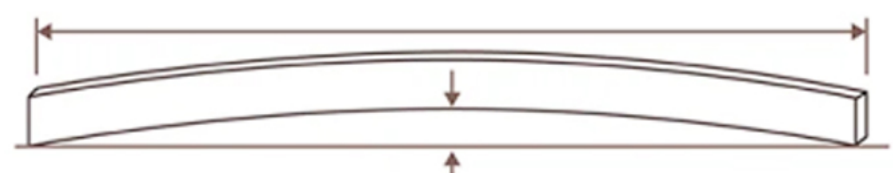
DIG DOWN INTO THE GROUND
EXPOSE AS LITTLE BOARD AS POSSIBLE
3/4" MAXIMUM RECOMMENDED
THIS REDUCES THERMAL EXPANSION



2



	ACTUAL DIMENSIONS	MINIMUM RADIUS POSSIBLE	MAXIMUM CROWN POSSIBLE
1X4	5/8" x 3.5" x 20'	24"	19"/20'
2X4	3 3/8" x 1 3/8" x 20'	36"	16"/20'
1X6	5/8"x 5.5"x 20'	24"	9"/20'
2X6	5 3/8" x 1 3/8" x 20'	36"	N/A



SEE CHART FOR MAX. CROWN LENGTH & HEIGHT

NOTES:

1. COLOR BROWN
2. USE COARSE WOOD WORKING TOOLS FOR CUTTING & DRILLING
3. USE PLATED SCREWS TO JOIN BOARD TO STAKE
4. STAKE APPROX 3' 0" OC

SLIP JOINTS MUST BE ABLE TO EXPAND AND CONTRACT AS TEMPERATURES CHANGE. ALWAYS INSTALL WITH THE GAP SPECIFIED BELOW.

1X4 @ 1/4" - 1/2"

1X6 @ 1/2" - 3/4"

2X4 @ 1/2" - 3/4"

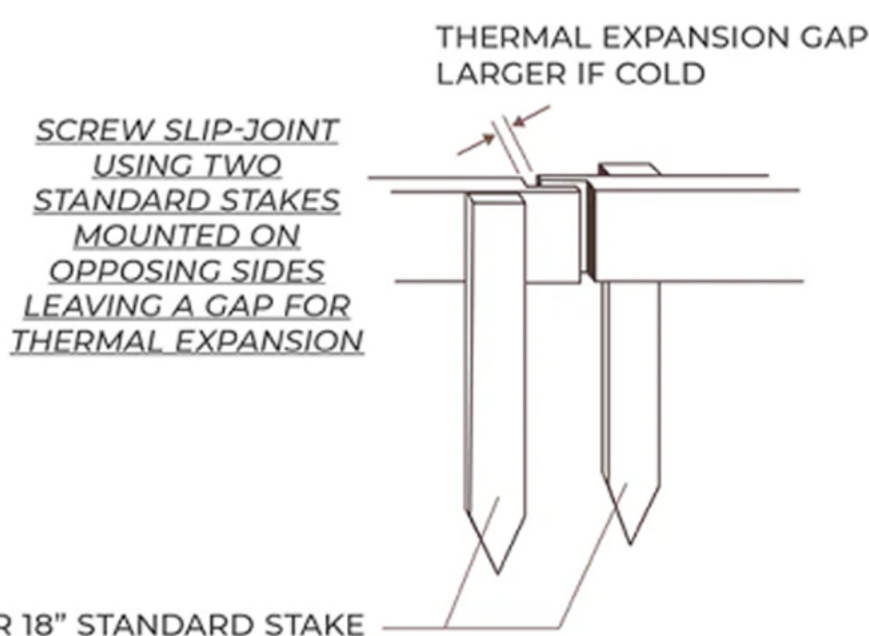
2X6 @ 3/4" - 1"

WARM WEATHER INSTALL MIN GAP
COLD WEATHER INSTALL MAX GAP

RECOMMENDED GAP SETTING
AT THE SLIP JOINT IS BASED ON PLASTIC THERMAL EXPANSION.

3

SLIP JOINT CONNECTIONS



DO NOT SCREW THROUGH
THE SLIP JOINT

